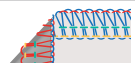
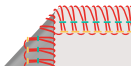
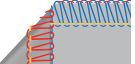
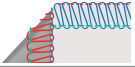
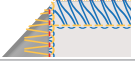
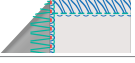
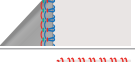
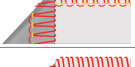
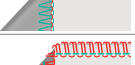
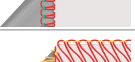
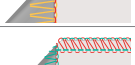
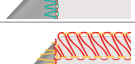
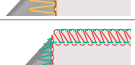
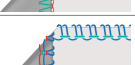


## Stitch Overview L 650 / L 660

| Stitch Overview L 650 / L 660 |                                               |                                                                                     |  |  |    |  |  |  |  |
|-------------------------------|-----------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 1                             | 4-Thread Overlock with Integrated Safety Seam |    | 4                                                                                 | 4                                                                                 | 4                                                                                   | 4                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 2                             | 3-Thread Super Stretch                        |    | 4                                                                                 | 4                                                                                 |    | 4                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 3                             | 3-Thread Overlock Wide (LN)                   |    | 4                                                                                 | –                                                                                 | 4                                                                                   | 4                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 4                             | 3-Thread Overlock Narrow (RN)                 |    | –                                                                                 | 4                                                                                 | 4                                                                                   | 4                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 5                             | 3-Thread Flatlock Wide (LN)                   |    | 1.5                                                                               | –                                                                                 | 4                                                                                   | 7                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 6                             | 3-Thread Flatlock Narrow (RN)                 |    | –                                                                                 | 2                                                                                 | 4                                                                                   | 6.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 7                             | 3-Thread Narrow Seam                          |    | –                                                                                 | 4                                                                                 | 4                                                                                   | 4                                                                                 | 7.5                                                                               | R                                                                                 | 2                                                                                   |
| 8                             | 3-Thread Rolled Hem                           |    | –                                                                                 | 4                                                                                 | 4                                                                                   | 5.5                                                                               | 6                                                                                 | R                                                                                 | R                                                                                   |
| 9                             | 2-Thread Wrapped Overlock Wide (LN)           |    | 4                                                                                 | –                                                                                 |    | 3.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 10                            | 2-Thread Wrapped Overlock Narrow (RN)         |    | –                                                                                 | 4.5                                                                               |    | 3.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 11                            | 2-Thread Flatlock Wide (LN)                   |   | 1.5                                                                               | –                                                                                 |   | 4.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 12                            | 2-Thread Flatlock Narrow (RN)                 |  | –                                                                                 | 2                                                                                 |  | 4.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 13                            | 2-Thread Rolled Hem                           |  | –                                                                                 | 4                                                                                 |  | 4                                                                                 | 6                                                                                 | R                                                                                 | R                                                                                   |
| 14                            | 2-Thread Overlock Wide (LN)                   |  | 1.5                                                                               | –                                                                                 |  | 4                                                                                 | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 15                            | 2-Thread Overlock Narrow (RN)                 |  | –                                                                                 | 2                                                                                 |  | 4.5                                                                               | 6                                                                                 | O                                                                                 | 3                                                                                   |
| 28                            | 2-Thread Blanketstitch Wide (LN)              |  | 1.5                                                                               | –                                                                                 |  | 4                                                                                 | 6                                                                                 | O                                                                                 | 4                                                                                   |
| 29                            | 2-Thread Blanketstitch Narrow (RN)            |  | –                                                                                 | 2                                                                                 |  | 4.5                                                                               | 6                                                                                 | O                                                                                 | 4                                                                                   |
| 30                            | 3-Thread Picotstitch                          |  | –                                                                                 | 3.5                                                                               | 3.5                                                                                 | 5                                                                                 | 6                                                                                 | R                                                                                 | 3                                                                                   |

## Creative Consultant

### L 650 / L 660

|                             |                                                                                     |  |  |  |  |  |  |  |
|-----------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                             |                                                                                     | Sewing and Finishing                                                              | Finishing                                                                         | Blind Hem                                                                         | Rolled Hem                                                                        | Gathering                                                                         | Decorative Seam                                                                   | Decorative Hem                                                                     |
| Light-weight Woven Fabrics  |    | 1, 3, 4                                                                           | 4, 15                                                                             | 4                                                                                 | 7, 8, 13, 30                                                                      | 1                                                                                 | 6, 12                                                                             | 10, 29                                                                             |
| Medium-weight Woven Fabrics |    | 1, 3, 4                                                                           | 3, 4, 14, 15                                                                      | 3, 4                                                                              | 7, 8, 13, 30                                                                      | 1                                                                                 | 5, 6, 11, 12                                                                      | 9, 10, 28, 29                                                                      |
| Heavy-weight Woven Fabric   |    | 1, 3                                                                              | 3, 14                                                                             | 3                                                                                 | -                                                                                 | -                                                                                 | -                                                                                 | 9, 28                                                                              |
| Light-weight Knit Fabrics   |    | 1, 2, 3, 4                                                                        | 4, 15                                                                             | 4                                                                                 | 7, 8, 13, 30                                                                      | 1                                                                                 | 6, 12                                                                             | 10, 29                                                                             |
| Medium-weight Knit Fabric   |    | 1, 2, 3, 4                                                                        | 3, 4, 14, 15                                                                      | 3, 4                                                                              | -                                                                                 | 1                                                                                 | 5, 6, 11, 12                                                                      | 9, 10, 28, 29                                                                      |
| Heavy-weight Knit Fabric    |    | 1, 3                                                                              | 3, 14                                                                             | 3                                                                                 | -                                                                                 | -                                                                                 | 5, 11                                                                             | 9, 28                                                                              |
| Pile Fabrics                |   | 1, 3, 4                                                                           | 3, 4, 14, 15                                                                      | 3                                                                                 | -                                                                                 | -                                                                                 | 5, 11                                                                             | 9, 28                                                                              |
| Denim                       |  | 1, 3, 4                                                                           | 3, 4, 14, 15                                                                      | 3                                                                                 | -                                                                                 | -                                                                                 | 5, 6, 11, 12                                                                      | 9, 28                                                                              |
| Toweling                    |  | 1, 3, 4                                                                           | 3, 4, 14, 15                                                                      | 3                                                                                 | -                                                                                 | -                                                                                 | 5, 11                                                                             | 9, 28                                                                              |
| Tulle and Lace              |  | 1, 2, 3, 4                                                                        | 4, 15                                                                             | 4                                                                                 | 7, 8, 13, 30                                                                      | 1                                                                                 | 6, 12                                                                             | -                                                                                  |
| Leather/Vinyl               |  | -                                                                                 | -                                                                                 | -                                                                                 | -                                                                                 | -                                                                                 | 5, 6, 11, 12                                                                      | 9, 10, 28, 29                                                                      |
| Fur/Imitation Fur           |  | 1, 3                                                                              | 3, 14                                                                             | 3                                                                                 | -                                                                                 | -                                                                                 | 5, 11                                                                             | -                                                                                  |